

Special Process: Coating System Assessment Cover Sheet	
Facility Name: Leist Oberflächentechnik GmbH & Co. KG	
Address: Breitzbachstraße 5, 36251 Bad Hersfeld, Germany	
Phone Number: +49 (0) 6621 9231-0	
Current Quality Certification(s): IATF 16949:2016, ISO 9001:2015, ISO 14001	
Number of Coating Employees at this Facility: 91	
Captive Coater (Y/N): No	
Commercial Coater (Y/N): Yes	
Date of Assessment: October 17th + 18th, 2023	
Date of Previous Assessment: November 2nd, 2022	
Date of Re-assessment (if necessary): February 29th, 2024	
Type(s) of Coating Processing at this Facility:	
Process Table A:	Process Table G:
Pretreatment (Aqueous)	Dip-Spin & Zinc Flake
Process Table B:	Process Table H:
Pretreatment (Mechanical)	Autodeposition
Process Table C:	Process Table I:
Conversion Coatings	Cure
Process Table D:	Process Table J:
Powder Coating	Anodizing and Hard Coat Anodizing
Process Table E:	Process Table K:
Spray Coating	Equipment
Process Table F:	
Electrocoat	
Contact person of organization:	
Name:	Phone:
H. Leist / Geschäftsführer	Tel.-: +49 (0) 6621 9231-0
M. Leist / Geschäftsführer	Tel.-: +49 (0) 6621 9231-0
U. Heyer / Qualitätsmanagementbeauftragter	Tel.-: +49 (0) 6621 9231-0
Auditors/Assessors:	
Name:	Phone:
U. Heyer / QMB	Tel.-: +49 (0) 6621 9231-0
Number of Nonconforming Findings from Section 1 and Section 2:	
5	
Number of Nonconforming Findings in the Job Audit(s):	
0	
Number of Nonconforming Findings in the Process Table(s):	
5	