

Special Process: Plating System Assessment Cover Sheet	
Facility Name: Dipl.-Ing. Heinrich Leist Oberflächentechnik GmbH	
Address: Oelmühle 5, 98597 Fambach, Germany	
Phone Number: +49 (0) 36848/291-0	
Current Quality Certification(s): IATF 16949:2016, ISO 9001:2015, ISO 14001	
Number of Plating Employees at this Facility: 61	
Captive Plater (Y/N): No	
Commercial Plater (Y/N): Yes	
Date of Assessment: October 18th + 19th, 2023	
Date of Previous Assessment: November 4th, 2022	
Date of Re-assessment (if necessary):	
Type(s) of Plating Processing at this Facility:	
Process Table A:	Process Table F:
Zinc	Hard Chrome Plating
Zinc Alloy Plating	
Process Table B:	Process Table G:
Mechanical Plating	Electroless Nickel
Process Table C:	Process Table H:
Decorative Plating of Metal Substrates	Hydrogen Embrittlement Relief Process
Process Table D:	Process Table I:
Decorative Plating of Plastic Substrates	Process Control and Testing Equipment Verification and Calibration
Process Table E:	
Electropolish and Chrome Flash	
Contact person of organization:	
Name:	Phone:
H. Leist / Geschäftsführer	Tel.: +49 (0) 6621 9231-0
M. Leist / Geschäftsführer	Tel.: +49 (0) 6621 9231-0
U. Heyer / Qualitätsmanagementbeauftragter	Tel.: +49 (0) 6621 9231-0
Auditors/Assessors:	
Name:	Phone:
P.-R. Eichhorn / Qualitätsmanagementbeauftragte Fambach	Tel.: +49 (0) 36848/291-0
M. Danielewski / Qualitätsmanagement	Tel.: +49 (0) 36848/291-0
Number of Nonconforming Findings from Section 1 and Section 2:	
18	
Number of Nonconforming Findings in the Job Audit(s):	
2	
Number of Nonconforming Findings in the Process Table(s):	
5	

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